

**Product Data**

| Electrical Data            |             | SGT (Transmitter)         | SGR (Receiver) |
|----------------------------|-------------|---------------------------|----------------|
| Supply voltage             |             | 12 – 36 Vdc               |                |
| Max. Voltage ripple        |             | 15% (within supply range) |                |
| Reverse polarity protected |             | Yes                       |                |
| Max. current consumption   | 70 mA (RMS) |                           | 50 mA          |
| Max. output load           | -           |                           | 200 mA         |
| Short circuit protected    | -           |                           | Yes            |
| Inductive load protection  | -           |                           | Yes            |

| Environmental Data            |                |
|-------------------------------|----------------|
| Light immunity @ 5° incidence | > 100.000 lux  |
| Temperature, operation        | -20 to + 65 °C |
| Sealing class                 | IP67           |
| Approvals                     | CE             |

| Available Models |                           |                   |                   |             |                      |
|------------------|---------------------------|-------------------|-------------------|-------------|----------------------|
|                  | Model                     | Output            | Blanking Function | Output Mode | Sensing Range        |
| Transmitter      | SGT 14-xxx-0xx-A1-x-0x-xx | -                 | -                 | -           | C profile: 1 – 10m   |
| Receiver         | SGR 14-xxx-0xx-A1-x-08-xx | Solid State Relay | On / Off          | N.O.        | D profile: 1 – 7.5 m |
|                  | SGR 14-xxx-0xx-A1-x-09-xx |                   |                   | N.C.        |                      |

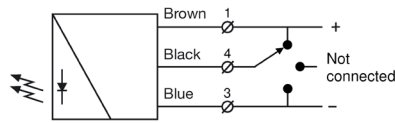
**Connection**

**Wiring Diagrams**

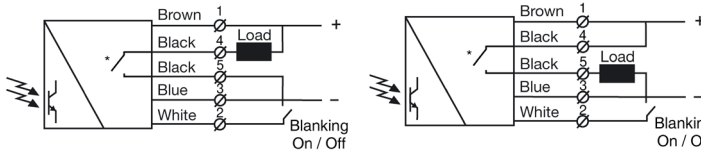


5 pole M12 male connector

| Transmitter Model         | Black wire connected to (-) | Black wire not connected | Black wire connected to (+) |
|---------------------------|-----------------------------|--------------------------|-----------------------------|
| SGT 14-xxx-0xx-A1-x-00-xx | TX is not transmitting      | TX is transmitting       | TX is transmitting          |
| SGT 14-xxx-0xx-A1-x-01-xx | TX is not transmitting      | TX is transmitting       | TX is not transmitting      |
| SGT 14-xxx-0xx-A1-x-02-xx | TX is transmitting          | TX is not transmitting   | TX is transmitting          |

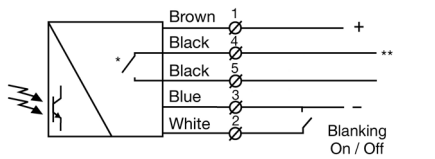


Transmitter SGT 14



Receiver SGT 14 with solid state relay used as NPN output

Receiver SGT 14 with solid state relay used as PNP output



\* Relay type: Open when SGR not powered  
\*\* Max. 24 V ac / 36 V dc

Receiver SGT 14 with solid state relay output.

**Installation & Adjustments**

**Installation and Adjustment**

No initial set up or adjustments are required, due to the automatic signal-tracking (AST) feature, which automatically adjust each individual channel on the system.

Notice that the SG14 system must not be placed on moving doors.

|   |   |
|---|---|
| 1 | Mount the transmitter (SGT) and receiver (SGR) facing each other and correctly aligned. Telco recommends that the rails are placed at least 5mm from edges for mechanical protection. |
| 2 | Wire the sensor according to the wiring diagram. Make sure the load does not exceed 200 mA.   |
| 3 | Check for correct wiring. Select blanking function if required.   |
| 4 | Turn power on.  |
| 5 | The status indicator (red LED) on the SGR will flash quickly when the AST is active.  |

|   |   |
|---|---|
| 6 | When the power on indicators (green LEDs) are on, the system is operating. If the Status indicator (red LED) is constant on the SGR cannot see the SGT. |
| 7 | Notice that the rails must not be moved after the power to the SGR is turned on.  |

**Output Logic**

| Detection | Output mode           | Output status | Output indicator (yellow led) |
|-----------|-----------------------|---------------|-------------------------------|
| Present   | Dark operated (N.O.)  | Closed        | On                            |
|           | Light operated (N.C.) | Open          | Off                           |
| Absent    | Dark operated (N.O.)  | Open          | Off                           |
|           | Light operated (N.C.) | Closed        | On                            |

**Indicator LEDs**

**Indicators**

|             |                    |
|-------------|--------------------|
| Red LED:    | Status indicator   |
| Yellow LED: | Output indicator   |
| Green LED:  | Power on indicator |

**Troubleshooting**

| Troubleshooting   | Probable Reason   | Corrective Action  |
|---|---|--|
| 1. Symptom: Status indicator (Red LED) on SGR is constant on. | TX is not emitting<br>SGT is disabled<br>The lowest beam is blocked                             | Check supply and cable to the SGT<br>Enable the SGT<br>Remove obstruction  |
| 2. Symptom: Output indicator (Yellow LED) is flashing         | Severe electrical interference<br>Severe ambient light<br>Cross talk from another light curtain | Remove SGR and SGT supply cable from high voltage cables<br>Change position of SGT and SGR<br>Change position of SGT and SGR |

**SGR Output Response Time**

**Output Response Time**

| N° of channels  | 16    | 24    | 32    | 40    | 48    | 56    |
|---|-------|-------|-------|-------|-------|-------|
| Response time (max)<br>For obstruction by objects larger than 100 mm. | 24 ms | 24 ms | 30 ms | 37 ms | 43 ms | 49 ms |

**SGT Test Input**

**SGT Test Input**

The transmitter can be externally disabled and enabled via the control wire (black wire) for test purposes. To activate the test input, please refer to "Transmitter Model" table. Make sure no object is present in the detection area when transmitter is disabled for test. When the transmitter is disabled, the receiver will change its output.

The test input on SGT14 has to be activated a certain minimum time  $T_i$  in order to ensure that the output of SG14 will switch.

On activation of the SGT14 test input, the output of the receiver will switch within a certain maximum time  $T_{ON}$ .

When the test input of SGT14 is deactivated the output will be switched back within a certain maximum time  $T_{OFF}$ .

The time  $T_i$  is longer than  $T_{ON}$  in order to ensure a complete test cycle of minimum duration.

**Note:** Refer to "SGT test input response time table" & graph.

**SGR Dynamic Blanking Function**

**Dynamic Blanking Function**

All channels can be blanked without switching the output by moving a non transparent object between the SGR and SGT from top of the rails and down to the lowest channel in one movement.

All channels will stay blanked as long as the lowest channel at the bottom of the rails is obstructed. Make sure that the lowest channel is well obstructed when all the channels are blanked.

|                                      |          |
|--------------------------------------|----------|
| Minimum speed of the blanking object | 0.05 m/s |
| Maximum speed of the blanking object | 1.6 m/s  |

There is no restriction on maximum speed when removing the object.

**Note:** Refer to "SGR blanking function response time" & graph.

|                                 |       |
|---------------------------------|-------|
| Channel spacing                 | 46 mm |
| Minimum size of blanking object | 55 mm |

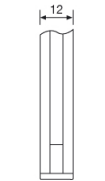
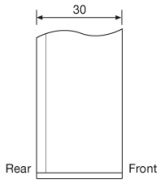
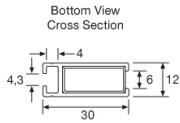
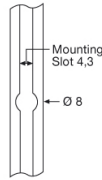
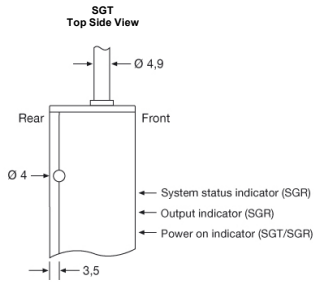


**Warning**

This device is not to be used for Personnel Protection in Machine Guarding Safety applications. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel machine guarding stand-alone safety applications.

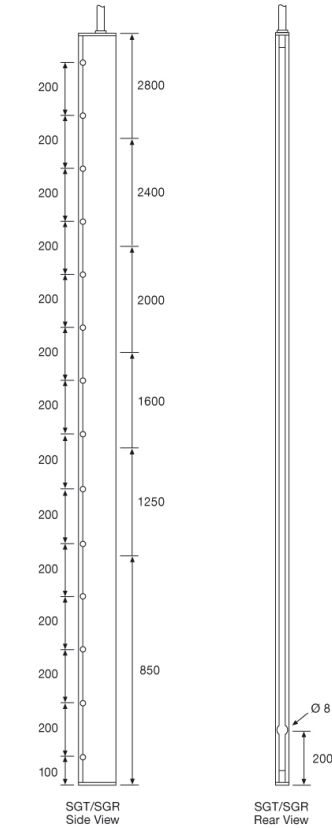
**Dimensions and Descriptions**

**Slim Line "C" Housing – IP 67**



Bottom Side View

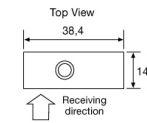
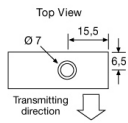
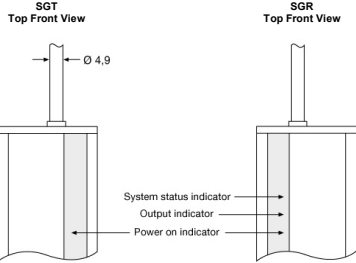
Bottom Rear View



SGT/SGR Side View

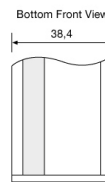
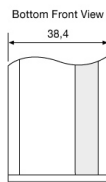
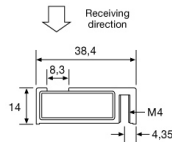
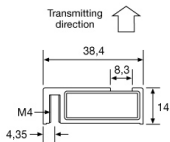
SGT/SGR Rear View

**Leading Edge "D" Housing – IP 67**



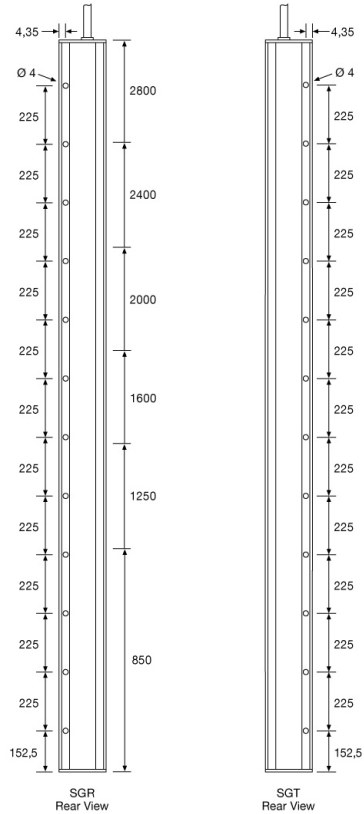
Bottom View Cross Section

Bottom View Cross Section



Bottom Front View

Bottom Front View



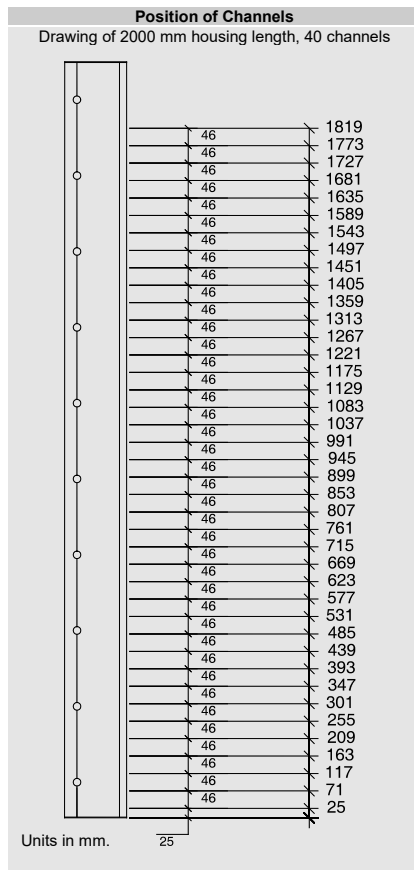
SGR Rear View

SGT Rear View



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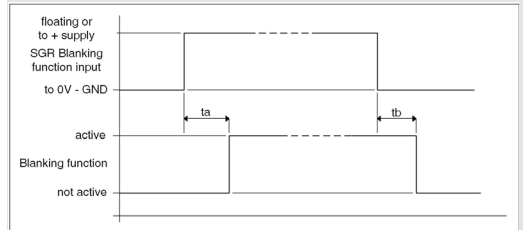
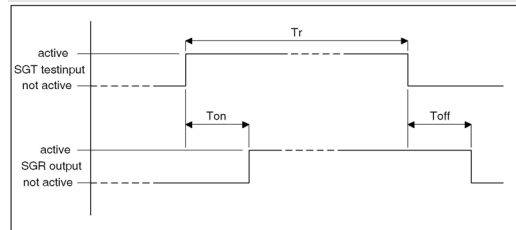


**SGT test input response time**

| Number of channels | Ton (max.) | Toff  | Tr (min.) |
|--------------------|------------|-------|-----------|
| 56                 | 12 ms      | 48 ms | 40 ms     |
| 48                 | 12 ms      | 42 ms | 35 ms     |
| 40                 | 12 ms      | 36 ms | 30 ms     |
| 32                 | 12 ms      | 29 ms | 25 ms     |
| 24                 | 12 ms      | 23 ms | 20 ms     |
| 16                 | 19 ms      | 15 ms | 27 ms     |

**SGR blanking function response time**

| Number of channels | ta    | tb    |
|--------------------|-------|-------|
| 56                 | 96 ms | 5 ms  |
| 48                 | 84 ms | 5 ms  |
| 40                 | 71 ms | 5 ms  |
| 32                 | 58 ms | 5 ms  |
| 24                 | 45 ms | 5 ms  |
| 16                 | 45 ms | 12 ms |



**Housing Length & Number of Channels**

| Housing Length | Active Height | Channels | Beam Spacing |
|----------------|---------------|----------|--------------|
| 2800 mm        | 2555 mm       | 56       | 46 mm        |
| 2400 mm        | 2187 mm       | 48       |              |
| 2000 mm        | 1819 mm       | 40       |              |
| 1600 mm        | 1451 mm       | 32       |              |
| 1250 mm        | 1083 mm       | 24       |              |
| 850 mm         | 715 mm        | 16       |              |



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