

Product Data	
Electrical Data	
Supply voltage	90-265 V ac
Power consumption	Max. 3.6 VA
Output: relay	250 VAC / 3 A, 120 VAC / 5 A
Output: transistor	PNP/NPN 30 V dc / 100 mA
Alarm output	PNP/NPN 30 V dc / 100 mA
Environmental Data	
Temperature, operation	-10 to +50 °C
Sealing class	IP 40
Approvals	

Applicable Remote Sensors & Sensing Ranges		
Remote Sensor Series	Sensing Range	
	More than 1 channel (in multiplexed mode)	Only 1 channel in single mode (Non-multiplexed)
100	12 m	18 m
110	27 m	40 m
120	47 m	70 m

Comments:
 The range is reduced to 30 % in short range mode.
 Notice that 2 and 3 channel amplifiers always multiplex and non-multiplexed function can only be achieved for a 1 channel amplifier running in single mode.

Illustration
 Please, refer to figure n° 1.

Indicators	
Power On	Green light when power is on
Master/slave	Green light when amplifier is working as master
	Green flashing light if amplifier is master and in error state
	Orange light when amplifier is slave
Signal OK	Orange flashing light if amplifier is slave and in error state
	Green light when signal is sufficient and beam is unbroken
Output	Yellow light when output is activated
LT/LR error	Red light for light transmitter error (disconnection or shorted)
	Yellow light for light receiver error (disconnection or shorted)
	Yellow and red light flashes for insufficient signal level (for instance caused by contamination on sensors)

Connection

Wiring Diagrams
 Please, refer to figure n°2.

Connection Steps	
1	Check the power supply complies with electrical data.
2	Make sure power is off. Connect the amplifiers using the special bus connectors.
3	Mount the amplifiers in the DIN rail. Connect all wires to the terminals according to wiring diagrams.
4	Select the mode of operation and select the address for each amplifier. Switch power on.

Notes:
 - The PNP output is supplied by connecting + to terminal E4 and connecting – to the terminals E3 on PAB 10 and F4 on PAB 20 and PAB 30.
 - **The amplifier cannot be powered by a PPB or via bus. Likewise, it cannot power other units through the bus.** It can, however, be connected to a bus and function together with other units.

Adjustments

Selectors			
Master/slave	Select M to set the amplifier as master Select addresses 1,...,9 to set the amplifier as slave.		
Short / Long range	<input type="radio"/> Short range	<input type="radio"/> Long range	
Light / Dark operated	<input type="radio"/> Light operated	<input type="radio"/> Dark operated	
Common / Individual	<input type="radio"/> Common output	<input type="radio"/> Individual outputs	
Bus / Single mode	<input type="radio"/> Bus mode: multiplexed and optionally common output over bus.	<input type="radio"/> Single mode: not multiplexed and not common output over bus.	

Output Logic				
Detection (thru beam)	Output mode	Relay Output	Transistor Output	Output indicator
Object present 	Dark operated		Closed	On
	Light operated		Open	Off

	Object absent		Open	Off
	Dark operated		Closed	On

Sensitivity Adjustment

Sensitivity can be adjusted in two large steps with long/ short range selector or continuously with the potentiometer. Maximum sensitivity and long range can be used for most applications and is advised for applications with contaminated environments e.g. dirt, water and dust. Chose long range and increase the sensitivity to maximum by turning the potentiometer to full clockwise position.

More accurate sensitivity adjustment may be required in applications where objects to be detected are small or translucent. Proceed with the following steps:

1	Make sure there is no object present between remote transmitter and receiver sensors.
2	Select long or short range according to application.
3	Increase sensitivity slowly from minimum (full anti clockwise) until the yellow output indicator changes. Increase a little further until the green Signal OK indicator is on.
4	Select target object with smallest dimensions and most translucent surface.
5	Place target object between remote transmitter and receiver sensors. If the output changes, the sensitivity is adjusted correct. If the output do not change proceed to step 6.
6	Remove the object and decrease the sensitivity by turning the potentiometer counter clockwise until the green Signal OK indicator is off and the LT/LR error indicator flashes simultaneously with red and yellow light
7	Place target object between remote transmitter and receiver sensors. If the output changes the sensitivity is adjusted to suit the target but the adjustment is very delicate and not advisable, please contact your vendor for further information.
If the signal level is low, the LT/LR error indicator flashes simultaneously with red and yellow light. Check the following:	
Alignment of sensors	
Transmitter and receiver sensors are within sensing range	
Sensor heads are not excessively contaminated	

Operation Modes

Single Mode, 1 channel
 In single mode the amplifier will operate independently and without communication to other amplifiers on the bus and all multiplexing is disabled. Common output is disabled.

Single Mode, 2 channels and 3 channels
 In single mode the amplifier will operate independently and without communication to other amplifiers on the bus and multiplexing across the bus is disabled. The different channels on a single amplifier are still internally multiplexed. If common output is selected, the output of channel 1 is activated if one or more of the channels on the amplifier are activated.

Bus Mode
 Bus mode can be used if more amplifiers are connected by bus plugs. In bus mode all sensor pairs are interrogated in sequence (multiplexed), thus preventing crosstalk. One amplifier is selected as a master and the rest is given different slave addresses. Notice that the response time increases with the number of multiplexed channels.

The Common/individual selector is used to obtain common or individual output from one or more amplifiers. If common output is selected for master and a number of slaves working in bus mode, the output of channel 1 on the master is activated if one or more channels among these amplifiers are activated.

If common output on a master is required, and there is no risk of crosstalk, the response time can be reduced giving multiple slaves the same address.

Test Input
 The transmitter is disabled if the test input is connected to the internal ground (A3). Make sure no object is present in the detection area, between remote transmitter and receiver sensor, when test is activated. When the transmitter is disabled, a change in output should occur.

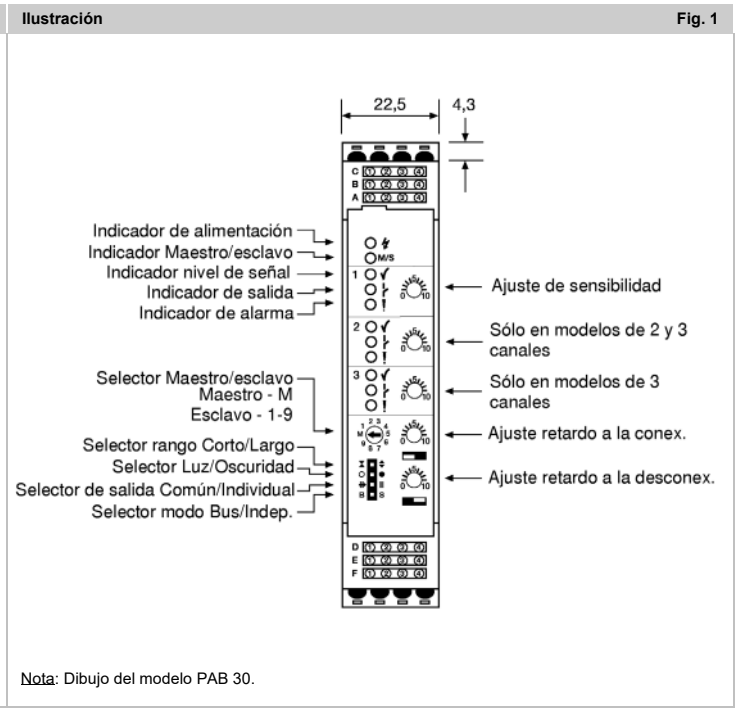
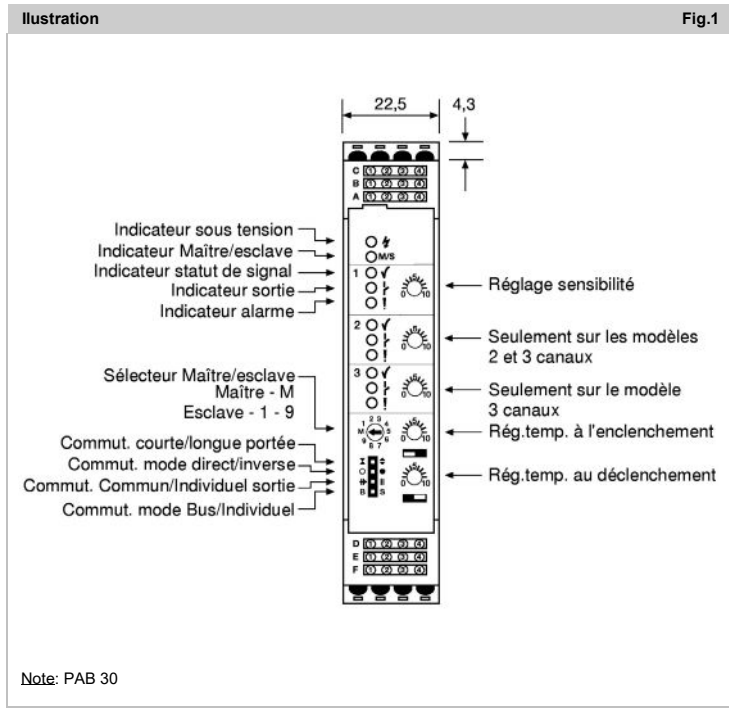
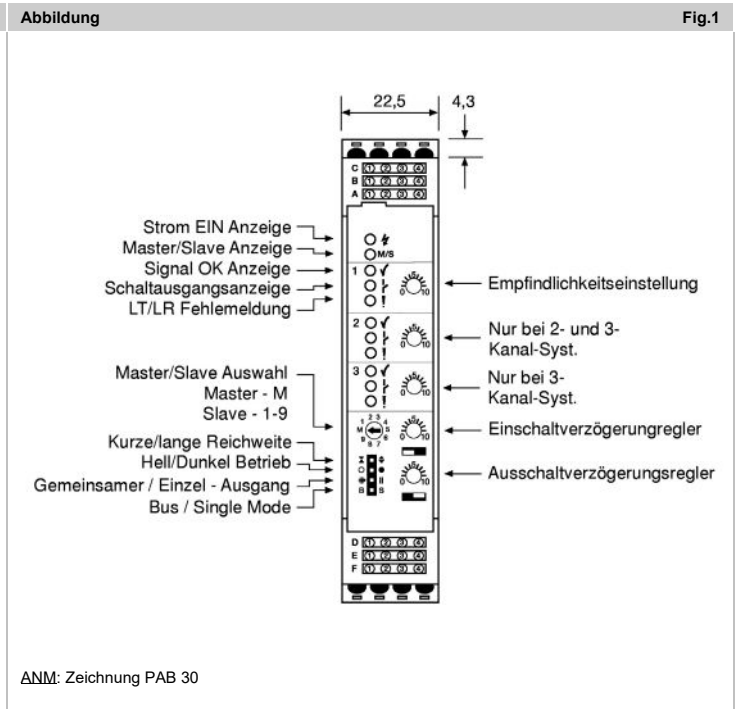
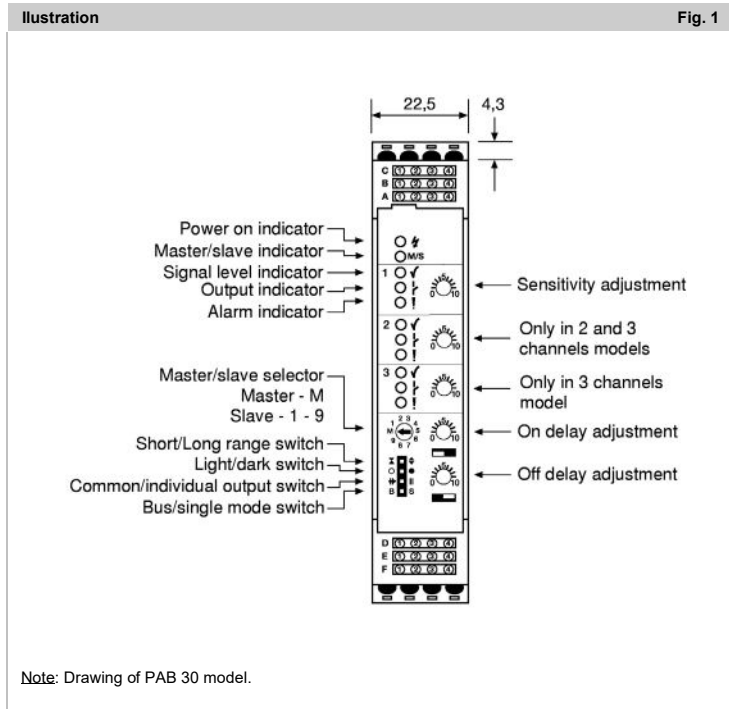
Alarm output
 The alarm output voltage of D1 is high if the amplifier does not indicate errors and low if it indicates an error. The indicated errors are: master/slave error, LT/LR error and insufficient signal level. In the case of insufficient signal level, the alarm output is flashing.

Turning off a channel
 On a PAB amplifier it is possible to turn off its channels. This is done by turning the sensitivity potentiometer fully anti clock wise. The channel will then be completely ignored by the PAB. If one channel (on PAB 20) or two channels (on PAB 30) are turned off, the PAB will function as a 1 channel amplifier. Consequently, if the PAB is in **single** mode it will be non-multiplexed and have sensing range accordingly.

Time Delay Adjustment
 The on delay enables output signal to only activate if an object in the detection area is present for the adjusted time period. The off delay enables output signal to remain activated for the adjusted time period. The time delay is adjustable between 0-10 s.



Warning
 This device is not to be used for Personnel Protection in Machine Guarding Safety applications. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel machine guarding stand-alone safety applications.



Connections			
PAB 10			
Sensors Connections	Relay output (PAB 10 A 008)	NPN output (PAB 10 A 108)	PNP output (PAB 10 A 208)
PAB 20			
Sensors	Relay output (PAB 20 A 008)	NPN output (PAB 20 A 108)	PNP output (PAB 20 A 208)
PAB 30			
Sensors	Relay output (PAB 30 A 008)	NPN output (PAB 30 A 108)	PNP output (PAB 30 A 208)

